

Failure Investigation for Electronic Parts Error Message List

Error display	Cause	Explain
F01	Abnormal rotation in main motor	Motor runs at more than
		maximum speed
F02	Key pressed continually with	Pushing S/S or NP or BK button
	power ON	continually
	(Operation system SW)	
F03	Key pressed continually with	Pushing button continually
	power ON	except S/S or NP or BK switch
	(Operation panel SW)	
F04	FC disconnect	FC disconnects
F05	Dirty speed sensor	No encoder signal than the rated
		value
F06	NP sensor disconnect	NP sensor disconnect
F07	Speed VR disconnect	Speed volume disconnect
F08	Power failure	DC power is not in the range of
		rated value



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